



d_1 h11	d_2	d_3 Round workpiece	d_4 H7	d_5	$e +0,2$	l_1 max.	l_2	l_3	A/F	Code no. Mounting tool
8	M 4	6 ... 10	8	M 2,5	$\frac{d_5}{2} + 2,8$	22	8	4	3	GN 928.1-3
10	M 5	10 ... 15	10	M 3	$\frac{d_5}{2} + 3,3$	30	10	5	4	GN 928.1-4
12	M 6	15 ... 20	12	M 4	$\frac{d_5}{2} + 3,5$	36	12	6	5	GN 928.1-5
16	M 8	20 ... 30	16	M 5	$\frac{d_5}{2} + 4$	48	16	8	6	GN 928.1-6
20	M 10	30 ... 40	20	M 6	$\frac{d_5}{2} + 4,8$	60	20	10	8	GN 928.1-8
25	M 12	40 ... 60	25	M 8	$\frac{d_5}{2} + 5,6$	72	25	12	10	GN 928.1-10
30	M 16	60 ... 125	30	M 10	$\frac{d_5}{2} + 7,9$	85	30	16	14	GN 928.1-14

Specification

- Steel
blackened
- Socket head cap screw DIN 912
zinc plated, blue passivated
- ISO-Fundamental Tolerances → Page 1132
- RoHS compliant

Accessory

- Mounting tools GN 928.1
(Code no. see table)

Information

With the shaft clamping unit „trueround“ GN 928, round workpieces from 6 to 125 mm can be rapidly, accurately and economically clamped.

The threaded hole d_5 can be used for attaching a jig or fixture or a fixing screw for holding the clamping unit in an axial position during an assembly operation.

How to order

GN928-16

1 d_1