



- 4 Type**
- R** Clamping by clockwise rotation (d₂ = right-hand thread)
 - L** Clamping by anti-clockwise rotation (d₂ = left-hand thread)

1 d ₁ Nominal dimension	2 d ₂	3 l ₁	l ₂	d ₃	h ₁	h ₂	h ₃	h ₄	r ₁	r ₂	s ₁	s ₂	x ±0,2 see page 657	z ±0,2 see page 657	Clamping force F in kN
28	M 8 M 10	20	64	20	9	9,5	22,5	39	12,1	14,1	1,3	2	10,0	12,4	1,5
36	M 10 M 12	24	82	25	10,5	12	28,5	49	16,1	18,2	1,6	2,1	14,1	16,5	2,0

Specification

- Steel
 - Screw / Cam case hardened HRC 56 ±1
 - blackened
- Ball knob DIN 319
 - Plastic Duroplast
 - black, shiny finish
- RoHS compliant

Information

Cam point levers GN 418.1 have the same mode of action as the GN 418 cam point screws.

The ball lever is connected to the cam point lever via a serration, allowing the correct clamping position to be set and the lever to be re-adjusted.

The clamping forces F shown in the table refer to the maximum permissible tightening torque and to the specified screw-in depth t → Page 657

see also...

- Construction and assembly instructions → Page 657
- Cam point screws GN 418 → Page 656

How to order	1 d ₁
	2 d ₂
GN 418.1-36-M12-24-R	3 l ₁
	4 Type