

**2 Type**

- C** Mounting holes vertical to the handle pivot point
- G** Mounting holes parallel to the handle pivot point



Size	F <sub>H</sub> in N Holding Capacity	b <sub>1</sub>	b <sub>2</sub>	b <sub>3</sub>	b <sub>4</sub>	d	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	h <sub>5</sub>
220	2200	36	48	13	6	6,5	74	89	30	45,5	17,5
440	4400	54	65	20	10	8,5	121	140,5	50	69,5	28
850	8500	75	75	24	12	10,5	158	180	67	88	35
1540	15400	90	100	34	16	12,5	193	222	76,5	106	40

Size	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	m <sub>1</sub>	m <sub>2</sub>	m <sub>3</sub>	m <sub>4</sub>	r	s <sub>1</sub>	s <sub>2</sub>
220	57,5	24	29	20	32	8	8	50	3,5	6
440	85,5	32	42,5	30	45	12	10	73	5	10
850	115	38	52	55	55	10	10	99	6	12
1540	147,5	53	68	65	75	12,5	17,5	127,5	8	16

**Specification**

- Lever arm Steel
  - forged
  - blackened finish
- Parts in sheet metal
  - case-hardened Steel C10
  - blackened finish
- Bearing pins and rivets
  - Steel, hardened and ground
- All moving parts lubricated with special grease
- **RoHS compliant**

**Accessory**

- handles, levers, bushings, clamping arm extenders, base plates

**Information**

GN 910.2 heavy duty knee lever modules have the same properties and attributes as the „longlife“ GN 910 and GN 910.1 heavy duty vertical acting toggle clamps. The clamping arms are die-forged,

the remaining steel sheet parts have been reinforced, and bearing pins and rivets are hardened and ground.

These vertical clamps are therefore suitable for applications in which substantial forces occur and in which a long service life is required.

During extensive testing, with trouble free function and under load, the clamp has withstood over one million opening and closing cycles.

These heavy duty knee lever modules permit the size and position of the lever and clamping arms to be adjusted to match the specific application.

see also...

- *General information for toggle clamps* → Main Catalogue Page 676
- *Heavy duty vertical acting toggle clamps GN 910* → Page 192
- *Heavy duty vertical acting toggle clamps GN 910.1* → Page 194
- *Heavy duty vertical acting toggle clamps GN 910.3 (for welding)* → Page 198

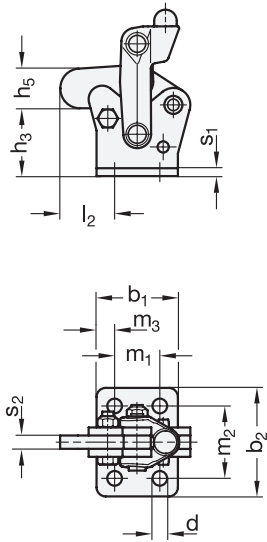
How to order

**GN910.2-440-G**

**1 Size**

**2 Type**

Type C



Type G

