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BASE

Zinc-plated steel.

DAMPING ELEMENT

NR rubber, hardness 80 Shore A, black colour, matte finish.

LEVELLING PLATE

Zinc-plated steel.

PACKING RING

NBR synthetic rubber O-Ring.

THREADED STEM

Zinc-plated steel, supplied not assembled.

NUT AND WASHER

Zinc-plated steel.

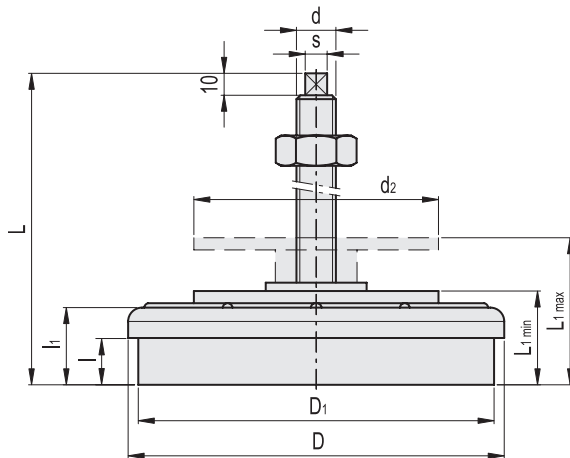
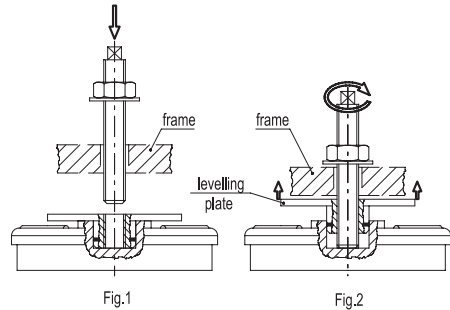
FEATURES

ELESA vibration-damping levelling elements have been designed to damp vibrations, shocks and noises produced by moving bodies or non-balanced vibrating masses of equipment and machines which can cause:

- malfunctioning and reduction of the machine lifespan and/or of the adjacent ones;
- damage to operator's health;
- noise.

ASSEMBLY INSTRUCTIONS

- Put the base of the vibration-damping element under the machine and insert the stem through the hole (not threaded) in the frame of the machine (fig.1)
- Turn the square end of the stem to take the levelling plate in contact with the machine thus obtaining the levelling required. Then lock with nut and washer (fig.2)



| Code | Description | D | d | D1 | L | L1 min+max | l | l1 | d2 | s | Max. limit static load [N] | Stiffness [N/mm] | Max. deflection [mm] | |
|--------|----------------------|-----|----------|-----|-----|------------|------|------|-----|-------|----------------------------|------------------|----------------------|------|
| 415111 | LW.A-80-M12x1.25x120 | 80 | M12x1.25 | 72 | 133 | 35+46 | 18.5 | 32 | 60 | 7x7 | 5000 | 2500 | 2 | 530 |
| 415121 | LW.A-120-M16x1.5x130 | 120 | M16x1.5 | 109 | 144 | 40+51 | 23 | 36.5 | 80 | 9x9 | 10000 | 4000 | 2.5 | 1200 |
| 415131 | LW.A-160-M20x1.5x170 | 160 | M20x1.5 | 150 | 188 | 50+63 | 29 | 43.5 | 130 | 12x12 | 20000 | 9000 | 2.2 | 2650 |
| 415141 | LW.A-200-M20x1.5x170 | 200 | M20x1.5 | 186 | 198 | 60+73 | 36 | 54.5 | 130 | 12x12 | 40000 | 15000 | 2.7 | 4500 |

TECHNICAL DATA AND GUIDELINES FOR THE CHOICE

1. Basic data required:

- disturbing frequency: the frequency of the disturbing vibration produced by a on-duty machine. In general, it is obtained by the number of rotations of the engine [$\text{Hz} = \text{r.p.m.}/60$];
- the load applied to every single vibration-damping element [N];
- the isolation degree required [%];
- the deflection value of the vibration-damping element under a given load [mm];
- the rigidity, that is to say the load that applied to the vibration-damping element produces a deflection of 1.0 mm [N/mm].

2. How to choose the vibration-damping element:

- with reference to the diagram for checking the isolation degree, intersect the disturbing frequency value with the isolation degree required (each isolation degree corresponds to a line in the diagram) and define the deflection [in mm];
- divide the load applied onto the vibration-damping element by the deflection value to obtain the required rigidity of the vibration-damping element;
- compare the rigidity obtained with the rigidity shown in the table and choose the vibration-damping element which presents the nearest value (lower) to the calculated one.

3. Check:

- the deflection of the vibration-damping element chosen can be obtained in the graph on the basis of the load;
- intersect the disturbing frequency value with the vibration-damping element deflection value in the diagram to obtain the isolation degree offered by the vibration-damping element chosen;
- compare the obtained value with the isolation degree required.

4. Example:

Conditions of use: disturbing frequency = 50 Hz (3,000 r.p.m.); load applied to every levelling element = 4,000 N; a 80% isolation degree is required;

- diagram shows that with a 50 Hz disturbing frequency and an isolation degree of 80%, the deflection obtained is 0.6 mm;
- divide the load applied by the deflection obtained to define the rigidity required, which is $4,000/0.6 = 6,666 \text{ N/mm}$;
- compare the rigidity value obtained (6,666 N/mm) with the values reported in the table. This value is within the rigidity value reported in the table for LWA-120 (4,000 N/mm) and LWA-160 (9,000 N/mm). Choose the vibration-damping element with the lower value that is LWA-120.

For a further check:

- graph shows that LWA-120 (4,000 N/mm) deflection is 1mm.
- by intersecting the deflection value with the disturbing frequency of 50 Hz in the diagram, the isolation degree obtained is 90%. This value is even greater than the required one; your choice has proved to be correct.

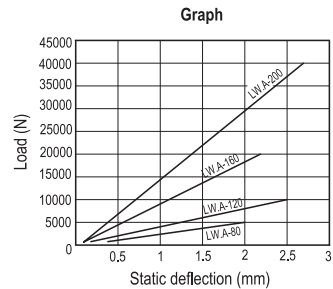
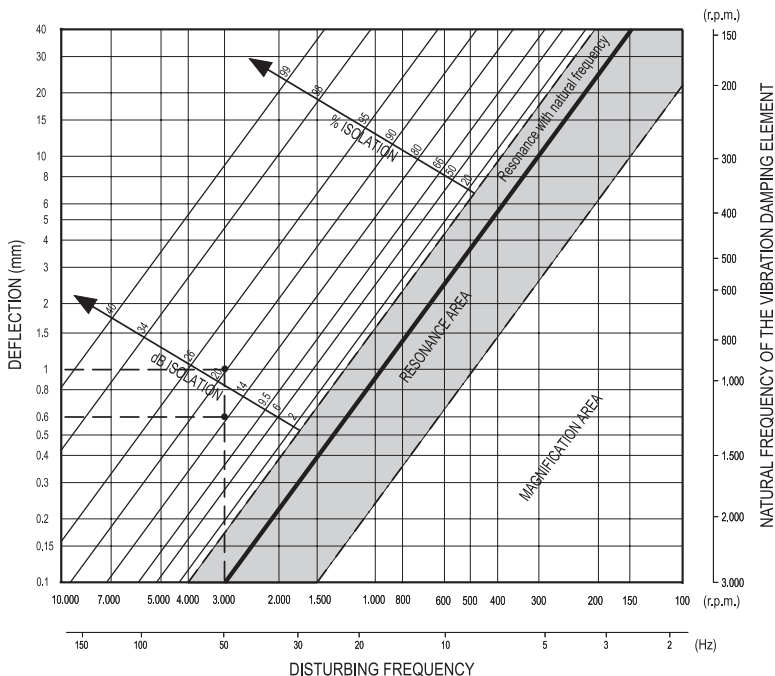


Diagram for checking the isolation degree of the vibration-damping element



Levelling elements and supports