



d ₁	d ₂		b ±0,2	d ₃	s		x ≈ max. protrusion of cap thread
	H10 for ST, NI, AL E8 for A4 recommended shaft tolerance h11				ST, NI, AL	A4	
20	B 6	-	9	M 3	2,1	1,6	1,2
22	B 8	-	9	M 3	2,1	1,6	1
26	B 10	-	11	M 4	2,1	1,6	1,6
30	B 12	-	11	M 4	2,1	1,6	0,7
32	B 14	-	11	M 4	2,1	1,6	0,7
36	B 15	B 16	13	M 5	2,1	1,6	1,4
42	B 18	B 20	15	M 5	3	1,6	0,6
48	B 22	B 25	15	M 5	3	1,6	0
55	B 28	B 30	15	M 6	3	1,6	0,5
60	B 32	B 35	15	M 6	4	1,6	0,4
65	B 40	-	15	M 6	4	1,6	0,5

Specification

- **Steel** **ST**
 - Sintered Steel (Distaloy AB) black oxidised with vapor
 - Socket head cap screw DIN 912 Steel, blank
- **Stainless Steel**
 - Sintered Steel AISI 316 LHC **NI**
 - Socket head cap screw DIN 912-A2
 - Turned version AISI 316 **A4** weldable
 - Socket head cap screw DIN 912-A4
- **Aluminium** **AL**
 - ground
 - Socket head cap screw DIN 912-A2
- ISO-Fundamental Tolerances → Page 323
- Stainless Steel characteristics → Page 334
- RoHS compliant

Information

Split set collars GN 707.2 are used when the latter cannot be slipped over a shaft.

For size d₁ = 20 to 36 d₃ is a through hole; starting from d₁ = 42 d₃ is a threaded blind bore.

These set collars not only serve as an end stop, but they can also be used for fixing or triggering other components such as end limit switches.

Steel-Split set collar	1	d ₁
GN 707.2-65-B40-ST	2	d ₂
	3	Material

Stainless Steel-Split set collar	1	d ₁
GN 707.2-22-B8-NI	2	d ₂
	3	Material