



1 2

d <sub>1</sub>	l <sub>1</sub>					l <sub>2</sub>		d <sub>2</sub>		d <sub>3</sub>	k
	Brass pad	Plastic pad	Brass pad	Plastic pad	Brass pad	Plastic pad	Brass pad	Plastic pad			
M 5	12	16	20	25	-	0,5	1	3	3	20	4
M 6	12	16	20	25	30	1	1,3	4	3,5	24	5
M 8	16	20	25	30	40	1,5	1,6	6	5	30	6

**Specification**

3 4

- Steel **ST**
  - Tensile strength class 5 (500 N/mm<sup>2</sup>)
  - visible face fine turned
  - blackened
- Stainless Steel AISI 303 **NI**
  - visible face fine turned
  - matt shot-blasted
- Pivot
  - Brass **MS**
  - Plastic **KU**  
(Polyacetal POM)
- *Stainless Steel characteristics* → Page 1144
- **RoHS compliant**

**Information**

Flat knurled screws GN 653.10 with pivot in brass or plastic are used in applications, where marks and damages on the workpiece are unacceptable.

The head dimensions comply with flat knurled thumb screws DIN 653.

see also...

- *Knurled screws GN 421.10* → Page 319
- *Star knobs GN 6336.10 (with brass / plastic pivot)* → Page 282

How to order

1	d <sub>1</sub>
2	l <sub>1</sub>
3	Material
4	Pivot material

**GN 653.10-M6-25-NI-KU**