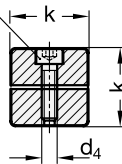
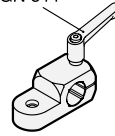


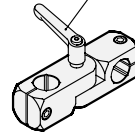
Cylinder head screw  
DIN 912



Clamping kit  
GN 511

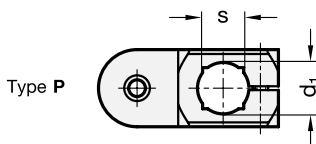
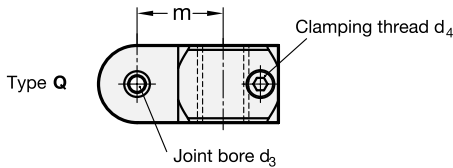


Swivel clamp  
mounting joint  
with clamping kit  
GN 511.1, Type K



**3 Type**

- Q** Clamping bore transverse to the swivel axis
- P** Clamping bore parallel to the swivel axis



Clamping kit  
GN 511.1, Type S



**1** **2**

<b>d<sub>1</sub></b> Bore B for shaft tol. h11	<b>k</b>	<b>d<sub>2</sub></b>	<b>d<sub>3</sub></b> Joint bore	<b>d<sub>4</sub></b> Clamping thread	<b>l<sub>1</sub></b>	<b>l<sub>2</sub></b>	<b>l<sub>3</sub></b>	<b>m</b>	<b>l<sub>4</sub></b>	<b>s</b> Square V	Clamping kit for d <sub>3</sub> Type S / K (Swivel joint)	Clamping kit for d <sub>4</sub> (Clamping bore)
B 8	16	7	4,5	M 4	40	32	23	18,5	8	-	GN 511.1-M4-16-S/K	GN 511-M4-16
B 10	20	8,5	5,5	M 5	50	40	29	23	10	8	GN 511.1-M5-20-S/K	GN 511-M5-20
B 12	20	8,5	5,5	M 5	50	40	29	23	10	10	GN 511.1-M5-20-S/K	GN 511-M5-20
B 15	25	10	6,5	M 6	62	49,5	36	29	12,5	12	GN 511.1-M6-25-S/K	GN 511-M6-25
B 16	25	10	6,5	M 6	62	49,5	36	29	12,5	-	GN 511.1-M6-25-S/K	GN 511-M5-25
B 20	30	10	6,5	M 6	70	55	39	33,5	15	16	GN 511.1-M6-30-S/K	GN 511-M6-30

**Specification**

- Aluminium
  - matt, slide ground
  - anodized black
- Cylinder head screws DIN 912  
Stainless Steel AISI 304
- *Stainless Steel characteristics* → Page 334
- **RoHS compliant**

**4**

**Information**

Swivel clamp mountings GN 482 can be combined with T-Swivel clamp mountings GN 483 and attachment clamp mountings GN 484 with the same k dimensions into swivel clamp mounting joints. Clamping kits GN 511.1 with screw (type S) and adjustable hand lever (type K) are available for this combination.

Also, the clamping screw d<sub>4</sub> - which is a cylinder head screw with DIN 912 hexagonal recess in the standard design - can be replaced by a clamping kit GN 511.

The description for ordering is shown in the dimensional table.

see also...

- *Clamping kits GN 511.1* → Page 302
- *Retaining rods / Retaining tubes GN 480.1* → Main Catalogue Page 1085

How to order	<b>1</b> d <sub>1</sub>
	<b>2</b> k
	<b>3</b> Type
	<b>4</b> Finish
<b>GN482-B12-20-Q-ELS</b>	