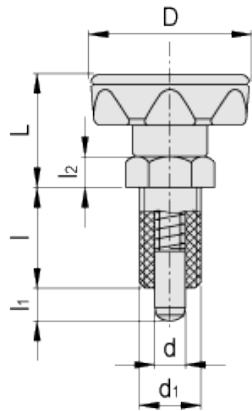


PMT.110

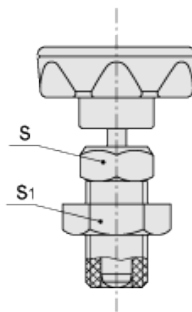
SUPER-technopolymer
indexing plungers



PMT.110-A
PMT.110-SST-A



PMT.110-AK
PMT.110-SST-AK



Elesa Standards		Main dimensions										Spring pressure		Maximum tightening torque	Static load at breakage	Weight
Code	Description	d ^{-0.15} _{0.1}	d ₁	L	D	l	l ₁	l ₂	s	s ₁	Preload [N~]	Max. load [N~]	[Nm]	F [N]	g	
51811	PMT.110-8-M16x1.5-A	8	M16x1.5	34	45	26	8	8	19	-	11	30	18	5900	47	
51821	PMT.110-8-M16x1.5-AK	8	M16x1.5	34	45	26	8	8	19	24	11	30	18	5900	51	
51812	PMT.110-10-M20x1.5-A	10	M20x1.5	36	45	33	10	10	22	-	19	45	25	7700	62	
51822	PMT.110-10-M20x1.5-AK	10	M20x1.5	36	45	33	10	10	22	30	19	45	25	7700	70	
Elesa Standards		Main dimensions										Spring pressure		Maximum tightening torque	Static load at breakage	Weight

Code	Description	d ^{-0.15} -0.1	d ₁	L	D	I	I ₁	I ₂	s	s ₁	Preload [N~]	Max. load [N~]	[Nm]	F [N]	g
51831	PMT.110-SST-8-M16x1.5-A	8	M16x1.5	34	45	26	8	8	19	-	11	30	18	4400	47
51841	PMT.110-SST-8-M16x1.5-AK	8	M16x1.5	34	45	26	8	8	19	24	11	30	18	4400	51
51832	PMT.110-SST-10-M20x1.5-A	10	M20x1.5	36	45	33	10	10	22	-	19	45	25	6800	62
51842	PMT.110-SST-10-M20x1.5-AK	10	M20x1.5	36	45	33	10	10	22	30	19	45	25	6800	70

Threaded body

Special glass-fibre reinforced polyamide based (PA) SUPER-technopolymer. Resistant to solvents, oils, greases and other chemical agents.

Plunger

Black-oxide hardened steel or AISI 303 stainless steel.
Suggested tolerance for matching hole = H7.

Knob

Glass-fibre reinforced polyamide based (PA) technopolymer, grey-black colour, matte finish. Resistant to solvents, oils, greases and other chemical agents.

Spring

AISI 302 stainless steel.

Locking nut

Special glass-fibre reinforced polyamide based (PA) SUPER-technopolymer. Resistant to solvents, oils, greases and other chemical agents.

Standard executions

- PMT.110-A: black-oxide steel plunger, without locking nut.
- PMT.110-AK: black-oxide steel plunger, with locking nut (supplied not assembled).
- PMT.110-SST-A: AISI 303 stainless steel plunger, without locking nut, not magnetic.
- PMT.110-SST-AK: AISI 303 stainless steel plunger, with locking nut (supplied not assembled), not magnetic.

Features and applications

- Lightness and high mechanical resistance of the product.
- Anticorrosive material: suitable even in the presence of liquid or humidity (PMT.110-SST).
- The SUPER-technopolymer threaded body of the plunger offers a low friction factor to the plunger stroke; no lubricating maintenance is required.
- Resistant to several washing cycles with solvents and detergents, for this reason they are suitable for applications as in the pharmaceutical or food industry.

Assembly instructions

Make sure that no machining residues are left on the threaded hole for the screwing of PMT.110 indexing plunger (see fig. 1).

Do not make any chamfering in the hole (see fig. 2).

SUPER-technopolymer product, according to Elessa technology, dimensions based on GN 617 standard in agreement with Otto Ganter GmbH & Co. KG.

Fig.1

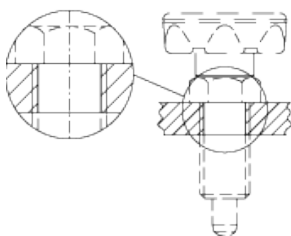
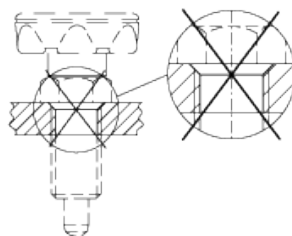


Fig.2



Static load at breakage Test method

